

Deluxe Harness Item # BC1080

This harness now utilizes "Mil-Spec" polyporopylene webbing for strength and comfort. It also features tubular webbing sleeves wherever the harness would normally be in contact with a metal backplate to minimize wear.

Packaging contains:

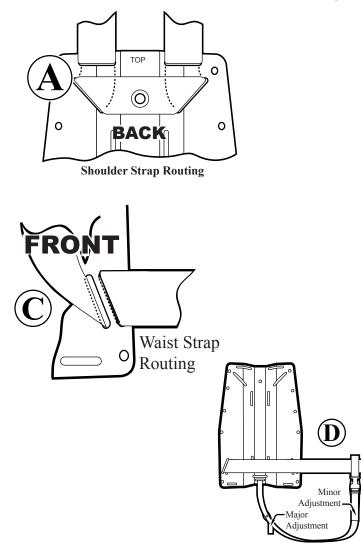
- Harness webbing assembly (6 ft section of 2" webbing with stainless steel grommet)
- Waist strap assembly set (two - 3.5 ft two-inch webbing with one pivot ring on each)
- 4) Stainless steel Belt Slide
- 2) Plastic 2" "grip" Belt Slide
- 2) Stainless steel "D"-ring
- 2) Bent Stainless steel "D"-ring
- 1) Stainless steel waist strap release buckle
- 1) Left chest strap assembly
- 1) Right chest strap assembly

The Dive Rite deluxe harness fits on all Dive Rite back plates. Specifically designed for technical diving with a rigid back plate. Swivel points on the shoulder straps and a chest strap ensure a comfortable fit.

Crotch Strap not included

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Threading Deluxe Harness



1) Using the Upper harness webbing (6 foot piece with grommet), thread the webbing through the upper shoulder strap slots, as shown in Figure A, centering grommet over the upper tank bolt hole.

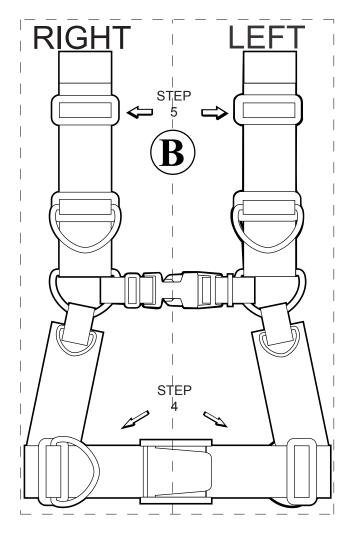
2) Using one waist strap assembly, weave the tail end through left (as you are looking at the front of the back plate) waist slot set starting from the front, through the inner slot, back out through the outer slot.

3) Repeat step 2 with second waist strap assembly.

4) Using diagram "B", install one 2" belt slide and one 2" D-ring on each tail of waist straps.

5) Install one plastic "grip" 2-inch belt slide on each shoulder strap.

6) Install one 2" belt slide with one 2" bent "D"-ring on each shoulder strap.



7) Weave the tail of the each shoulder strap through the corresponding pivot ring located on the waist strap as shown. Then weave the webbing back through both 2" belt slides (S/S and "grip").

8) Using right chest strap assembly (with buckle), loop webbing through right side pivot ring and weave back through plastic belt slide.

9) Using left chest strap assembly, loop webbing through left side pivot ring and pull tail through ring.

10) Weave tail of left chest strap assembly through the slots in the quick release buckle of the right side chest strap assembly.

12) Install the crotch strap components, as shown in figure "D".

13) Install the waist strap release buckle on the same side of the waist strap as the crotch strap loop is installed.